

PRODUCT: 6CTH46
DESCRIPTION: Polyurethane hardener

CHEMICAL AND PHYSICAL CHARACTERISTICS

SPECIFIC WEIGHT: 9.880 ± 0.100 (lbs/gal at 68° F) or 0.986 ± 0.010 (g/cc at 68° F)
WEIGHT SOLIDS: $36.0\% \pm 1$
VOLUME SOLIDS: $28.2\% \pm 1$
NCO: $6.8\% \pm 0.3$
VOC (material): 5.40 lbs/gal or 646.46 g/l
VOC (coating): 5.29lb/gal or 633.60 g/
VOC Ratio: 1.78 lbs VOC/lbs Solids
HAPS Ratio: 0.28 lbs HAPS/lbs solids

GENERAL PROPERTIES

Hardener for polyurethane finishes which provides excellent elasticity and no yellowing resistance.

SHELF LIFE: 12 months.
Date refers to products kept in their original, sealed packaging.

STORAGE: Keep in a cool, well ventilated place; temperatures do not to exceed 77°-82.4° F.
Polyisocyanic catalysts should always be kept in dry place, if partially used, provide
Perfectly closed packing, and finish the remaining product within a short period of time.

Company Information: SIRCA S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001/2000



The information given in this bulletin has been drawn up to the best of our knowledge and experience.
However, since the characteristics of the varnishes are subject to parameters beyond our control (conditions of environment, application, items being coated, etc.), the data given cannot be guaranteed.
Sirca's technical and commercial network is available for clarifying any issue regarding correct application of Sirca products.